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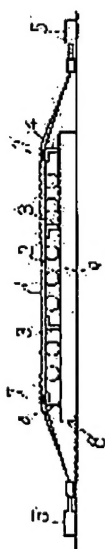
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(54) METHOD FOR BONDING SCREEN NET



(57)Abstract:

PURPOSE: To make an upper net renewable any number of times without changing a lower net by bonding the lower net of the screen to a frame with a curing agent-contg. adhesive and then bonding the upper net thereon with a solvent volatilizing-type rubber-base adhesive.

CONSTITUTION: Seven parts of a principal is mixed with three parts of a curing agent and agitated to obtain a polyisocyanate adhesive as a curing agent-contg. cold-setting adhesive. The polyisocyanate adhesive 7 is thinly applied to the frame of a screen and dried for 10 min. The lower net 2 made of nylon is placed on the frame and drawn by a stretcher, and the polyisocyanate adhesive 7 is applied from above the net and detached from the stretcher after 60 min. Subsequently, the upper net 1 made of nylon is placed on the frame, pulled by the stretcher, a solvent volatilizer is applied, and the upper net 1 is bonded.

LEGAL STATUS

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